

ZETFON 300/310 DC

General Features

The ZÖLLNER ZETFON is a robust electrically operated whistle which is equally suitable for all types of inland and maritime navigation. The whistle operates on 24 V DC.

Essentials

- full compliance with the Colregs 1972
- type approved by all wellknown international authorities, certificates by the classification societies on request
- application:
 - vessels of 20 m but less than 75 m in length
 - land alarm, i.e. bunker stations, oil refineries, airports, powerplants, factories
- system voltage: 24V DC
- entirely made of best non-corrosion, seawater-resistant materials (no plastic!)

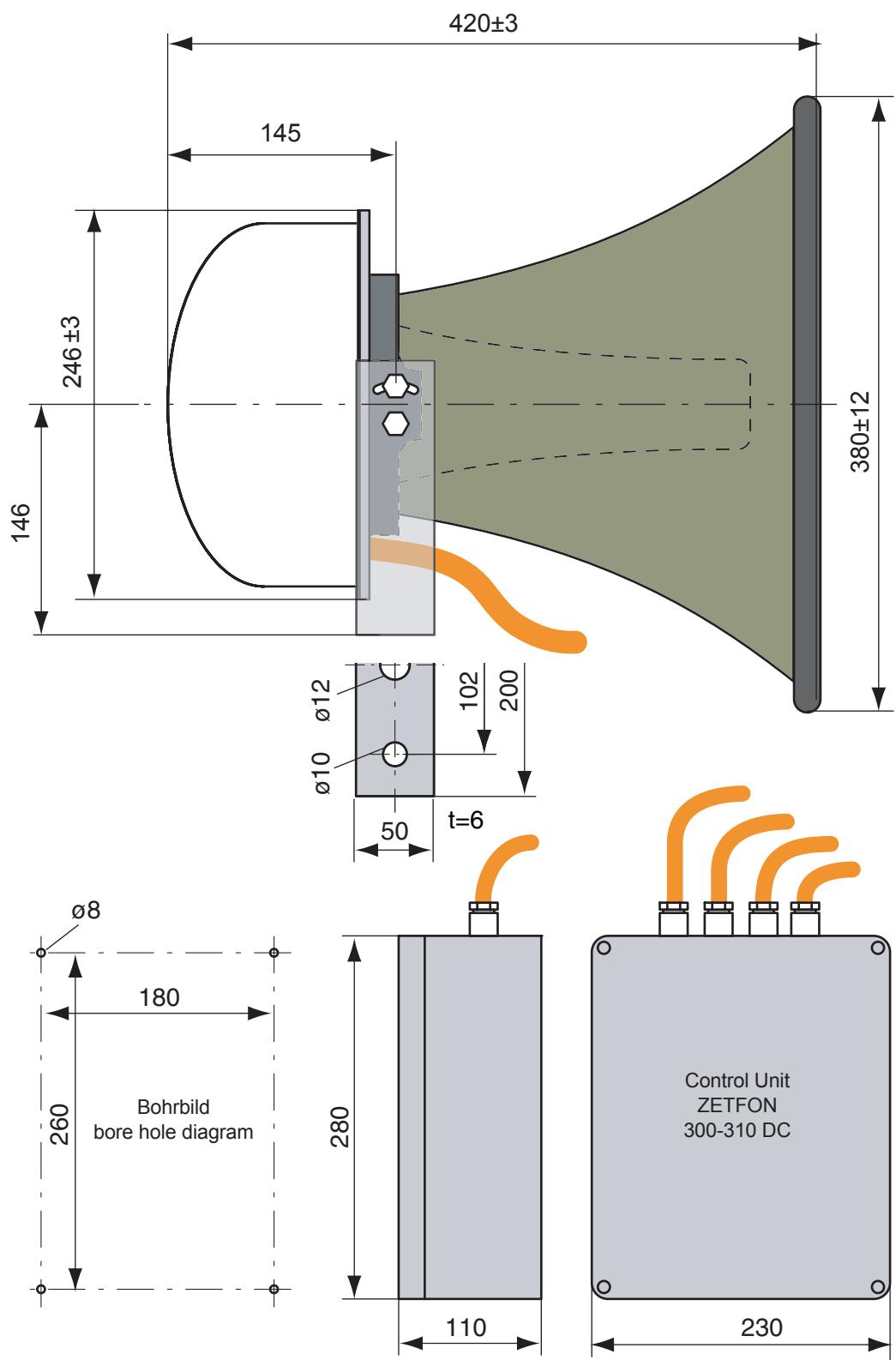


Sound Characteristics

- broad frequency spectrum with many higher harmonics
- signals with strong overtones for best penetration of background noise level
Even when a background noise covers the actual basic frequency the residual tone forms a parent frequency in the human hearing. Two or three harmonics are sufficient for the hearing to perceive the basic frequency.
- sound frequency of 310 Hz very advantageously ranks in the lower admissible range (250-700 Hz)

Advantages

- decades of experience
- best material and workmanship - made in Germany
- optional address facility (*with microphone attached to foghorn*)
- body heating for cold areas available on request
- control and amplifier unit provided with reverse polarity protection of supply voltage
- low power consumption of 300 W
- easy installation
 - only 4-core cable required for standard design
 - low weight
- easy exchange of all parts with onboard tools



type	ship length [m]	voltage	cable gland [mm] max.	fundamental frequency [Hz]	sound intensity in 1/3rd-octave band level at 1 m distance		max input when sounding [W]	body heating [W]	protection type	weight [kg]	type approval BSH(DHI) no.
					dB(A)	mind. IMO 1/3rd oct					
300/310DC	20-<75	24V DC	Ø15/Ø18,8	310	131	130dB	300	30	IP 56	7+6,5	4615/6021225/09

General Features

The ZÖLLNER ZETFON is a robust electrically operated whistle which is equally suitable for all types of inland and sea navigation. It is entirely made of best non-corrosion, seawater-resistant materials.

The ZETFON 300/310 has been developed for ships from *20 m to less than 75 m* in length and may be used as a whistle with a fundamental frequency of 310 Hz. It corresponds to annex III

– technical details of sound signal appliances – of the international regulations for preventing collisions at sea (IMO 1972). The device may be used for both sea and inland navigation rules for ships of 20 m or more in length.

The ZETFON is adjusted to 15% continuous duty!

According to rule 33(a) of IMO 1972, a vessel of 12 m or more in length shall be equipped with a whistle and a bell. The signal intensity is *130 to 132 dB in 1/3rd-octave band* at 1 m distance from the ZETFON.

This signal unit has an optimum allround characteristic and also an especially wide frequency spectrum so that existing background noise levels can be penetrated.

The electronic signal set consists of:

a) 1 ZETFON 300/310

A robust cast aluminum console with terminal connection and cable glands, cover consisting of plastic material and aluminum horn.

- fundamental frequency: 310 Hz
- intensity in 1/3rd-octave band at 1 m distance: 130 – 132 dB

b) 1 Control and Amplifier Unit 300/310

Electronic sound generator and amplifier with reverse battery protection, installed in a weatherproof, vibration resistant sheet-steel casing with 3 cable glands (4 glands if the optional microphone is included).

- input: 24V DC
- maximum input: 300 Watt

Installation and Connection

1. The horn has to be installed with an inclination angle of 3° directed forward. The sound transmitter shall be positioned as high as possible to insure a good sound projection. At listening posts the sound pressure level should not be higher than 110 dB (A). The console should be designed in a size that enables a safe inspection.
2. The ZETFONS are fastened with 3 well secured stainless screws: 2x M8 and 1x M10
3. The electric connection should be done according to the attached connection diagram. Only flexible cable shall be used.
4. The fuses for the electric supply line leading to the control and amplifier unit must have the designation 16 Ampere feeble current.

Maintenance

The ZETFON operates almost maintenance-free. With decreasing performance the pressure chambers must be checked. The nominal value is *10 Ohm*.

Dismounting

Dismounting and mounting can easily be done with on-board tools. After removal from the mast, dismounting should be continued in the following manner:

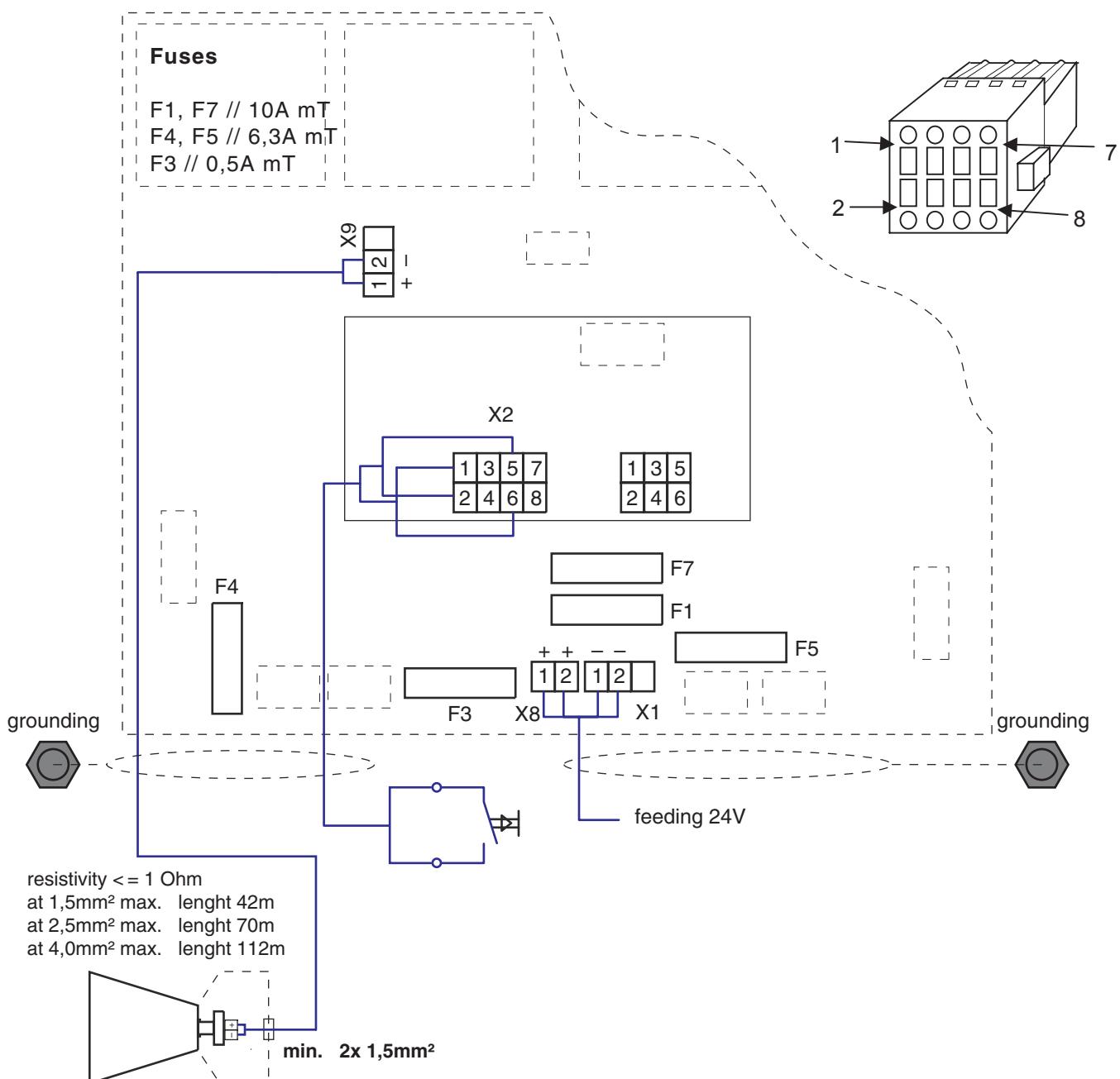
1. Unscrew the 6 fastening screws of the protective cover and remove the cover.
2. Exchange of the pressure chamber:
 - a) loosen the connectors
 - b) loosen the headless screws of the pressure chamber
 - c) unscrew pressure chamber 1 or 2 and replace it

Mounting

The mounting has to be done analogus in reversed order.

Heating

The ZETFON can also be delivered with a thermostat regulated body heating (24V 50 Watt). This is especially suggested in cold areas with temperatures below -20° C. For this heating device an additional 2-core cable is nessecary.



X8 connection supply +;
terminal screw max. 2,5 mm²

X8 , 1 supply + 24 V

X8 , 2 supply + 24 V

X1 connection supply -;
terminal screw max. 2,5 mm²

X1, 1 supply GND

X1, 2 supply GND

X9 connection driver 1;
terminal screw max. 2,5 mm²;
resistivity <= 1 Ohm

X9 , 1 + driver 1

X9 , 2 - driver 1

X2 connection release of signal; socket board
extension spring connection , 0,20 - 1,0 mm²

X2 , 1 push-button 1 "Signal"

X2 , 6 push-button 1 "Signal"

X2 , 2 push-button 2 "Signal"

X2 , 5 push-button 2 "Signal"

X2 , 3 do not occupy

X2 , 4 do not occupy

X2 , 7 do not occupy

X2 , 8 do not occupy

ZETFON 400/310 AC

General Features

The ZÖLLNER ZETFON is a robust electrically operated whistle which is equally suitable for all types of merchant vessels as well as luxury yachts. The whistle operates on 230V AC 1phase and 24V DC emergency supply.

Essentials

- full compliance with the Colregs 1972
- type approved by all wellknown international authorities, certificates by the classification societies on request
- application:
 - vessels of 20 m but less than 75 m in length
 - land alarm, i.e. bunker stations, oil refineries, airports, powerplants, factories
- system voltage: 230V AC 1phase plus 24V DC emergency supply
- entirely made of best non-corrosion, seawater-resistant materials (no plastic!)

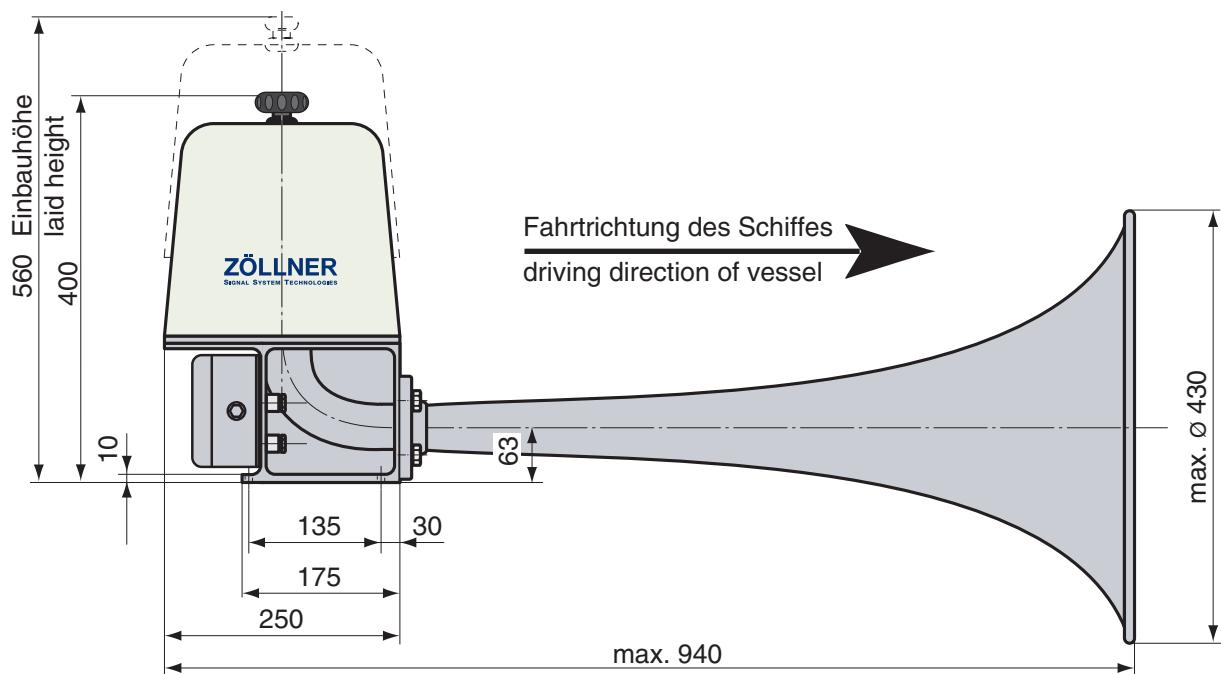


Sound Characteristics

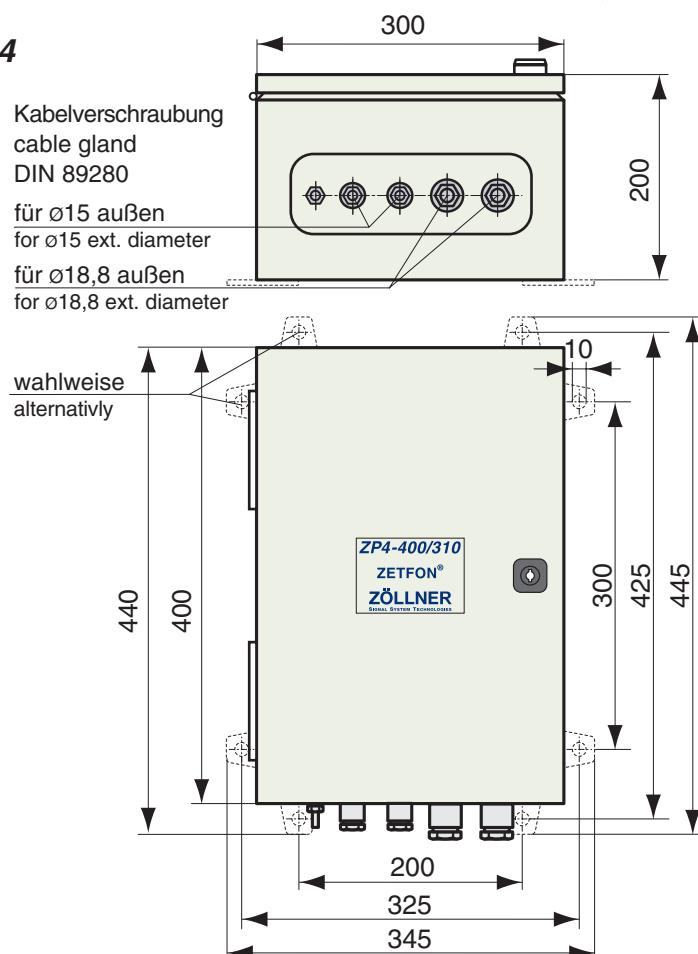
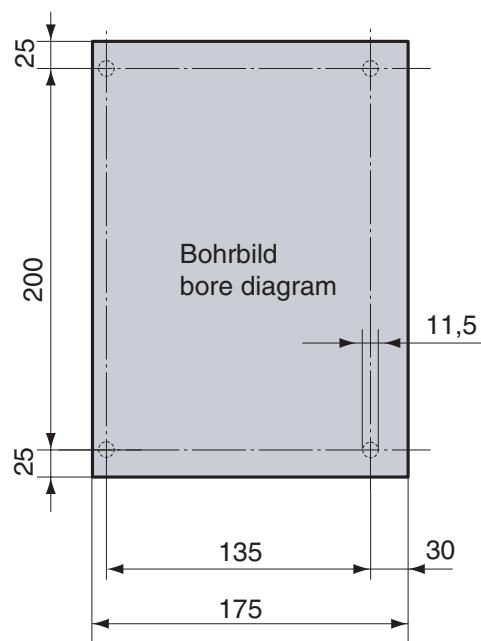
- broad frequency spectrum with many higher harmonics
- signals with strong overtones for best penetration of background noise level
Even when a background noise covers the actual basic frequency the residual tone forms a parent frequency in the human hearing. Two or three harmonics are sufficient for the hearing to perceive the basic frequency.
- sound frequency of 310 Hz very advantageously ranks in the lower admissible range (250-700 Hz)

Advantages

- *decades of experience*
- best material and workmanship - made in Germany
- *90 degrees bent aluminum sound horn allows optimum discharge of spray, flood, condensation water or melted snow*
- *standby heating to avoid condensed water*
 - *body heating for cold areas available on request*
- *control and amplifier unit provided with protection against cross-connection of terminals*
- *low power consumption of 500 W*
- *easy installation*
 - *only one 2-core cable required for standard design*
 - *relatively low weight*
- *simple but matured design*
 - *easy exchange of all parts with onboard tools*



Schalt- und Verstärkereinheit ZP4 control and amplifier unit ZP4



Frequenz/frequency : ~310 Hz
 Schalldruckpegel: 131dB/t 1m
 sound pressure level:
 Gewicht/weight: 18kg

type	ship length [m]	voltage	fundamental frequency [Hz]	sound intensity in 1/3rd-octave band level at 1 m distance		max input sounding [W]	standby heating [W]	body heating [W]	type approval BSH (DHL) no.	protection type	weight [kg]
				dB(A)	mind. IMO 1/3rd oct						
400/310DC	20-75	230V AC +24V DC	310	131	130	500	20	100	49/26P/83	IP 56	19,7+6,4

The ZETFON 400/310 has been developed for ships of 20 m but less than 75 m in length and may be used as a whistle with a fundamental frequency of 310 Hz. It corresponds to Annex III – Technical Details of Sound Signal Appliances – of the International Regulations for Preventing Collisions at Sea (IMO 1972) and it applies to both ocean and inland navigation rules. According to these regulations the unit may be used on all vessels of 12 m or more in length.

The ZETFON is adjusted to a duty factor of 15%

According to Rule 33(a) of IMO 1972, a vessel of 12 m or more in length shall be equipped with a whistle and a bell. The signal intensity is 130 to 132 dB in 1/3rd-octave band at 1 metre in front of the ZETFON. This signal unit has an optimum allround characteristic and also an especially wide frequency spectrum so that existing background noise levels can be penetrated.

The electronic signal set comprises:

- a.) 1 ZETFON 400/310
aluminium diaphragm casing with electro-mechanic moving system and stainless steel diaphragm Ø 200, robust cast aluminium console with terminal box and cable glands, cover and aluminium horn
fundamental frequency: 305 Hz
intensity in 1/3rd octave band at 1 metre: 130-132 dB
- b.) 1 Control and Amplifier Unit ZP 4-400/310
electronic sound generator and amplifier with protection against cross-connection of terminals and special transformer, installed in a weather-proof, vibration-resistant sheet-steel casing, with 4 cable glands
input: 220/380/440 V 50/60 Hz (main supply)
24 V DC (emergency supply)
maximum input: 420 Watt (AC)
360 Watt (DC)

Installation and Connection

- 1.) The sound transmitter shall be positioned as high as practicable to insure a good sound projection. At listening posts the sound pressure level shall not exceed 110 dB (A). The console should thus be designed in a size that a safe inspection is possible.
- 2.) The ZETFONS are fastened with 4 well secured stainless screws M10.
- 3.) The electric connection shall be carried out according to enclosed diagram. Only flexible cable shall be used.
- 4.) The fuses for the electric supply line leading to the control and amplifier unit must have the designation 6.3 Ampere (AC) and 16 Ampere (DC).

Maintenance

The ZETFON operates almost maintenance-free. Only during periods of shipyard refit, but every 24 months at the latest, the diaphragm and pressure springs should be controlled and exchanged, if necessary. A new diaphragm should be adjusted in a way that a pure, full sound is released.

Dismounting

Dismounting and mounting can be carried out with on-board tools without difficulty. After removal from the mast, dismounting shall be made in the following succession:

1. Unscrew fastening screws of protective cover and remove cover
2. Exchange of diaphragm
 - 2.1 Free the 8 nuts M8 for fastening the magnetic head to the arched piece of horn and disconnect the supply cables from the terminal strip. Then take off magnetic head from arched piece of horn.
 - 2.2 Free nut M8 from pestle (diaphragm centre), remove safety disk and diaphragm Ø 200.
 - 2.3 Make sure that the fitting disks required for correct adjustment of the diaphragm do not get lost.
3. Replacement of upper spring
 - 3.1 Proceed as described under 2.1
 - 3.2 Free the 4 hexagon nuts M12 for fastening the upper half of the magnetic head and remove upper half of magnetic head.
 - 3.3 Make sure that the fitting disks for adjusting the correct distance between swinging lever and magnetic core do not get lost.
 - 3.4 Replace springs.
4. Replacement of lower springs
 - 4.1 Proceed as described under 2. and 3.
 - 4.2 Free hexagon nut from pestle and extract swinging lever out of the lower half of magnetic head.
 - 4.3 Replace springs.
5. Replacement of tie rod of the swinging lever
- as described above -

Mounting

Naturally, mounting should be carried out in reverse succession. The distance between magnetic cores and swinging lever shall be approx. 0,8 mm. This distance is obtained by placing fitting disks on the stay bolts. When inserting the diaphragm make sure that the diaphragm is slightly bend inside (approx. 0,8 mm).

Heating

In order to guarantee perfect function at low temperatures and to prevent condensation of water it is possible to provide the ZETFON AC with an electric coil of heating. It is switched on and off by a contactor which is installed together with the required heating relay in the control and amplifier unit. No additional cable is needed for this heating.

The ZETFON can also be supplied with a thermostatic regulated body heating 220 V 100 Watt. This is especially advisable for use in areas with temperatures below 0°C. For this heating device an additional 2-core cable is necessary.

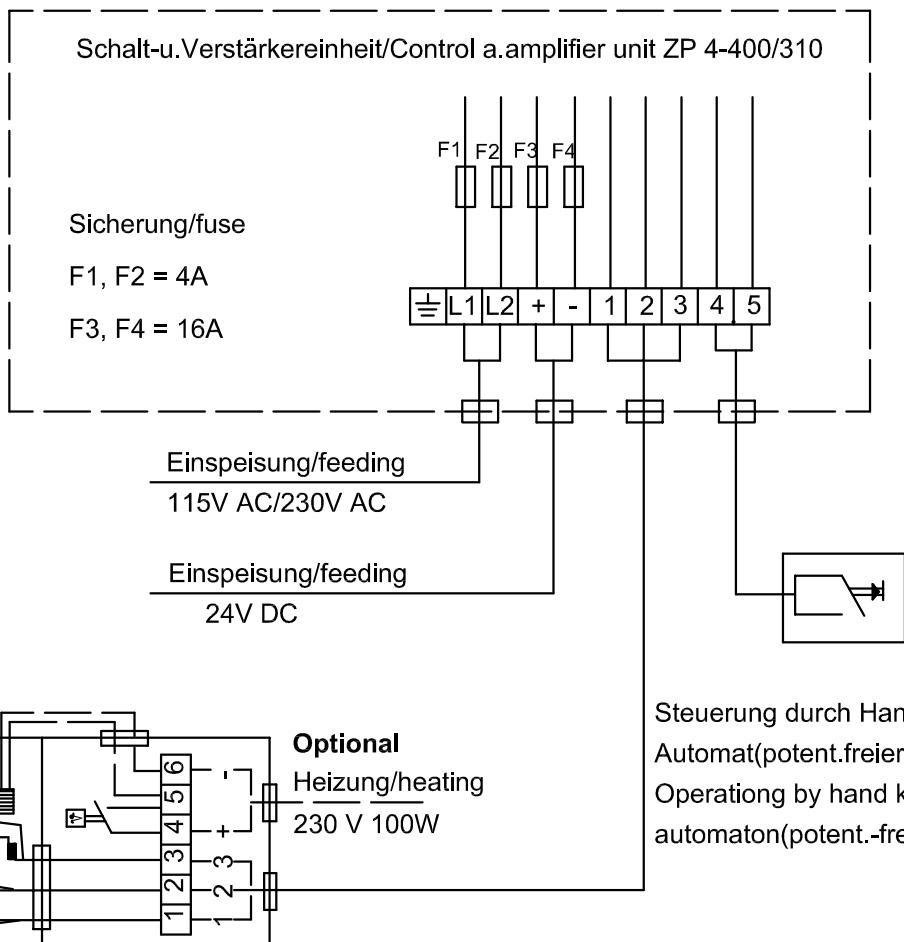
Adjustment of Frequency

The ZETFON operates with a fundamental frequency of 305 Hz +/- 3%. To adjust the electronics a digital frequency meter is connected to the test point P1 and test point P2. By turning the potentiometer R12 a frequency of 4880 Hz +/- 1% has to be adjusted.

At temperatures below 0°C a ZETFON 400/310 without heating may produce rattling noises. By regulating the frequency below 4880 Hz the sound can be adjusted. A heating has to be installed additionally.

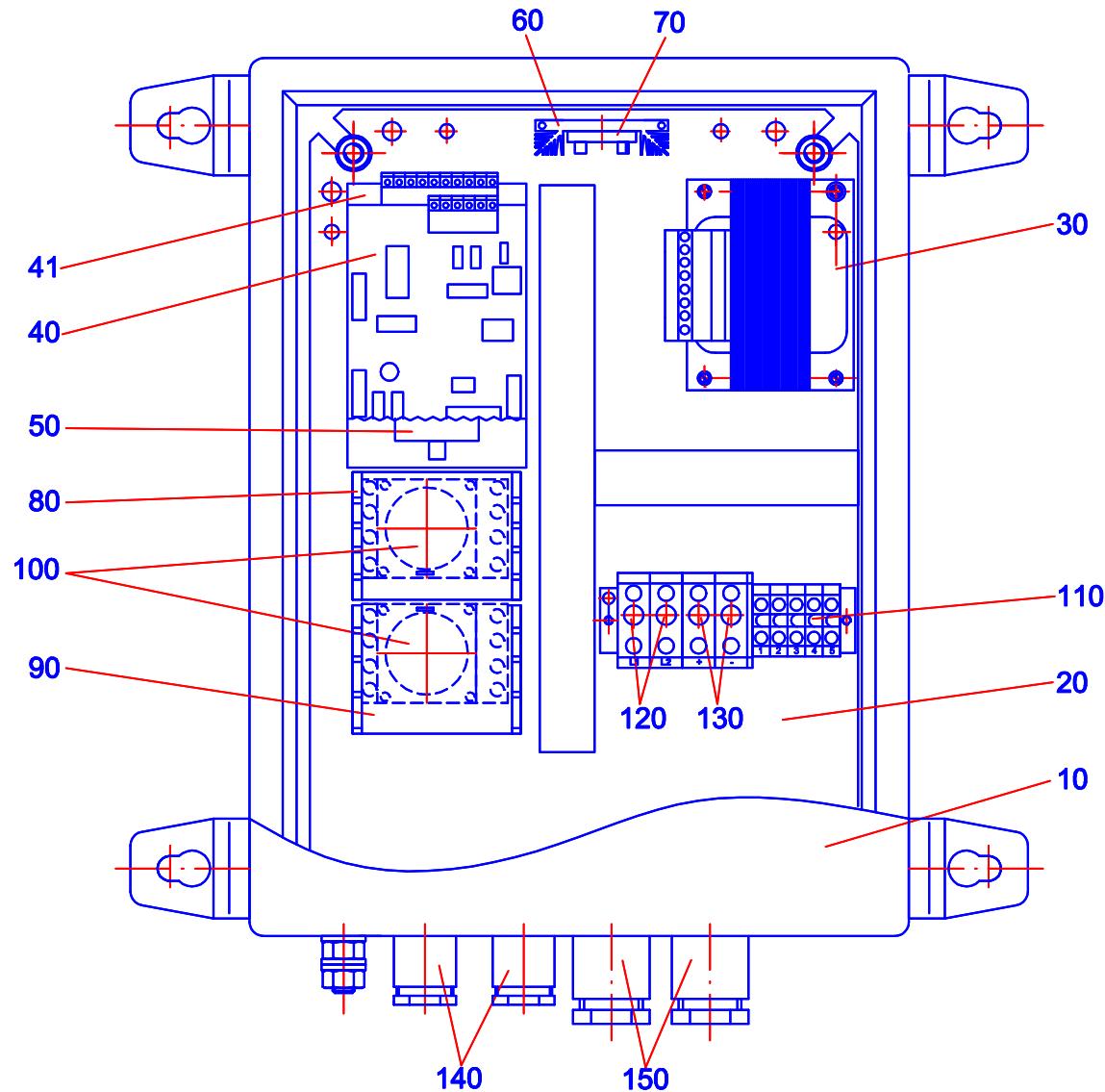
Trouble-Shooting

Failure	Checking	Proceeding
1.1 no pure sound (rattling sound)	no mechanical faults can be found	regulate potentiometer R12 on the upper half of electric PC-board of control and amplifier unit by turning it with a screw driver to a pure sound at maximum sound level; then examine sound pressure level with an approved measuring unit, minimum 130 dB in 1/3 rd octave band at 1m
1.2 no pure sound (rattling sound)	check fit of diaphragm, diaphragm is broken	tighten diaphragm, exchange diaphragm
1.3 no pure sound	sound horn damaged or loose	new sound horn or fasten horn
2.1 sound too low	check springs in magnet head, springs are broken	exchange springs
3.1 no sound	take measurement if voltage at terminals R+Mp in control and amplifier unit is the same as stated on name plate and connecting diagram	eliminate fault in power supply
3.2 no sound	take measurement if there is voltage behind securing terminals R+Mp	use new fuses
3.3 no sound	check if relay contacts close when signal is released (by automaton or key)	check supply lines of keys
3.4 no sound or short circuit	check connecting cable from control and amplifier unit to horn; disconnect cable in control and amplifier unit (terminal 1,2 + 3); take measurement of core of terminal 1 with an ohmmeter against core 2 and 3; resistance must be < 10 Ω.	check cable connections on the ZETFON



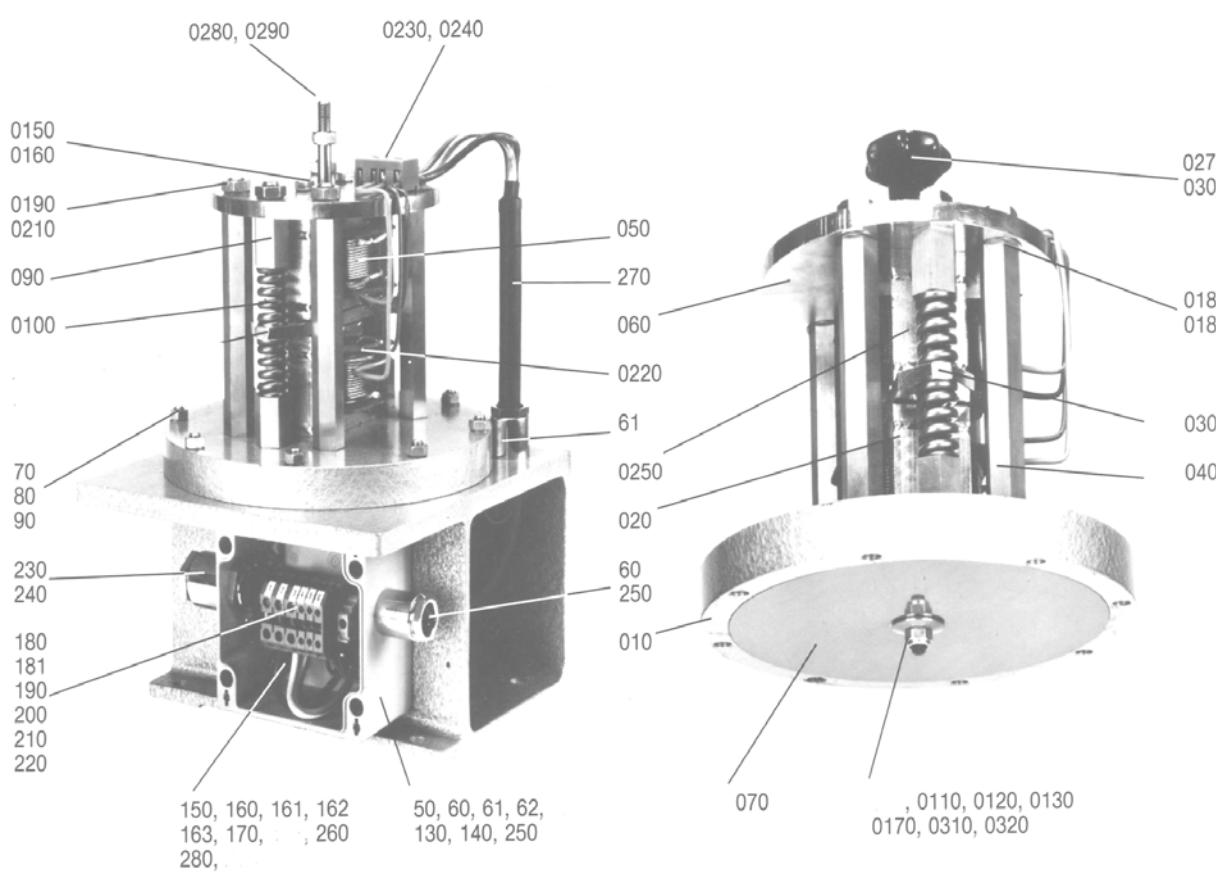
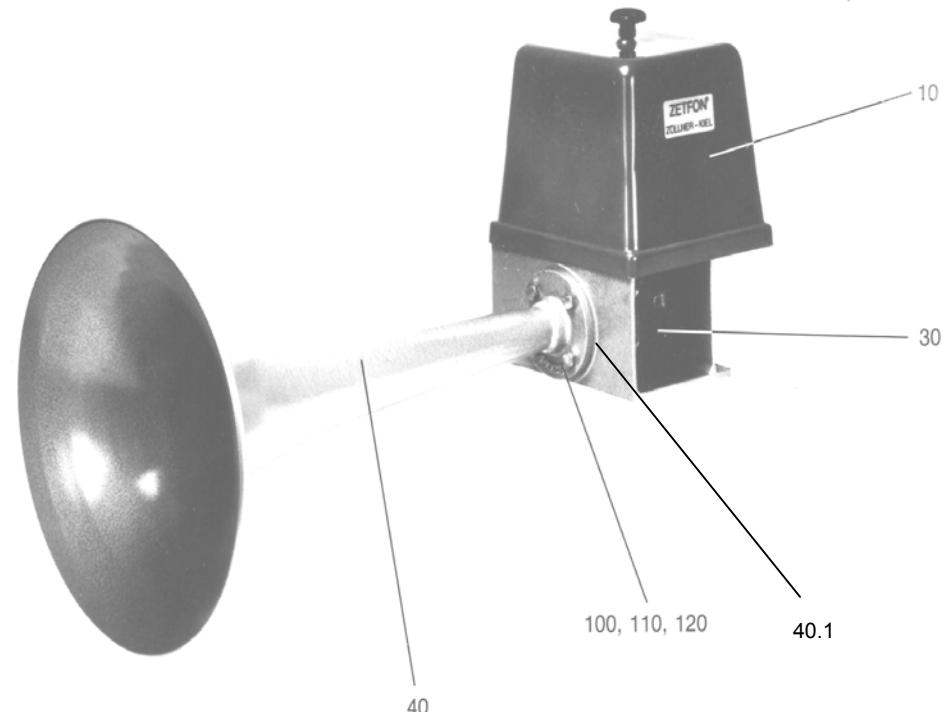
Das Kabel zwischen Steuertasten und Horn sollte bei Längen bis 10m einen Querschnitt von 4mm², über 10 m einen Querschnitt von 6mm² haben.

Cables according to the rules of the corresponding classification societies. Up to a length of 10 m the cable between control box and horn should have a diameter of 4mm², longer than 10m the diameter should be 6mm².



Teil Item	Stck. Qty.	Bestell-Nr. Order No.	Techn. Daten Techn. Data	Bezeichnung	Designation
10	1	8870029991	400x300x200	Gehäuse	casing
20	1	1906147	365x250x1,5	Montageplatte	mounting plate
30	1	680028343	290VA	Transformator	transformer
40	1	0106830	150x85x2	Steuerplatine	control pc-board
41	1	0106831	160x85x2	Kondensatorplatine	condenser-pc.b
50	1	660320011	Ø50x100	Elko	elco
60	1	29024750	75x65x20	Kühlkörper	cooling body
70	1	640005025	80V/25A	Brückengleichrichter	rectifier bridge
80	1	630672250	24V/DC	Schütz	contactor
90	1	630675250	230V/AC	Schütz	contactor
100	2⊗	631172290		Zeitblock	time relay
110	1	01707501-110		Klemmleiste kompl.	terminal clamp compl.
120	2	683708904	4A	Sicherung	fuse
130	2	683318016	16A	Sicherung	fuse
140	2	677072415	M24x1,5	Kabelverschraubung	cable gland
150	2	677072415	M30x2	Kabelverschraubung	cable gland

⊗ Nur bei Ausführung mit Stillstandsheizung!
Only for execution with heating!



Teil Part	Stück qty.	Abmessung dimensions	Ident-Nr.	Bennennung	designation
10	1	250 x 250 x 230	0104842	Haube	cover
30	1	250 x 250 x 155	0104815	Trichterbogen	arched piece of horn
40	1	Ø 430 x 670	01040884	Trichter	sound horn
40.1	1	Ø 117/45x1,5	0104934	Dichtung	gasket
50*	1	122 x 122 x 80	0104856	Gehäuse	casing
60*	1	M 24 x 1,5	677072417	Kabelverschraubung	cable gland
61*	2	Pg 13,5	6770601311	Kabelverschraubung	cable gland
70	8	M 8 x 35	2046080351	Stiftschraube	stud bolt
80	8	M 8	21034081	Sechskantmutter	hexagon nut
90	8	8x14,8x2	211300081	Sicherungsscheibe	washer
100	4	M 10 x 35	2044100351	Sechskantschraube	hexagon screw
110	4	M 10	21034101	Sechskantmutter	hexagon nut
120	4	10x18x2,2	211300101	Sicherungsscheibe	washer
130*	4	M 6 x 16	2002060161	Zylinderkopfschraube	cylinder head screw
140*	4	6x11,8x1,6	211300061	Sicherungsscheibe	washer
160*	1	24 V 30 W	884410401	Heizpatrone	heating element
161*	1	230 V 100 W	884410400	Heizpatrone	heating element
163*	1	Pg 9	6770600901	Kabelverschraubung	cable gland
170*	1	35/10°	884602708	Thermostat	thermostat
180*	3	SAK 10 KrG	621111002	Anreih-Klemme	terminal
181*	3	SAK 4 KrG	621112832	Anreih-Klemme	terminal
190*	2	EWK1	621920616	Endwinkel	limiting angle
200*	1	AP 4 KrG	621911792	Abschlußplatte	stop plate
210*	1	TS 32	677503212	Tragschiene	bearing rail
220*	6		677852266	Bezeichnungsschild	name plate
230*	1	M 30 x 2	677073027	Kabelverschraubung	cable gland
240*	1	M 30 x 2	677023027	Gegenmutter	counter nut
250*	1	M 24 x 1,5	677022417	Gegenmutter	counter nut
270*	1		670380302	Kabel	cabel
280*	1	Ø 8x1	27030081	PVC-Schlauch	PVC-hose
010	1	Ø 230 x 25	0104837	Grundplatte	base plate
020	1	E96 x 40	0104851	Kernblechpaket	lamella pile
030	1	160 Lg	01049113	Schwinganker kompl.	moving coil compl.
040	4	SW19 x 176	0104840	Bolzen	bolt
050	2	EI96x40	0104845	Spule	coil
060	1	Ø 160 x 10	0104838	Befestigungsplatte	fastening plate
070	1	Ø 200 x 0,8	0104843	Membrane	diaphragm
090	4	Skt 22x58	0104848	Federbolzen	spring bolt
0100	4	Ø 16/5 x 38	0104988	Druckfeder	pressure spring
0110	1	Ø 36/8,4x3	0104846	Scheibe	washer
0120	1	Ø 28/8,4x3,7	0104867	Scheibe	washer
0130	1	VM 8	21037081	Sicherungsmutter	safety nut
0140	2	M 8 x 25	2035080251	Zylinderkopfschraube	cylinder head screw
0150	2	M 8 x 25	2044080251	Sechskantschraube	hexagon screw
0160	4	8x14,8x2	211300081	Sicherungsscheibe	washer
0170	1	8 x 14 x 0,25	2112808025	Paßscheibe	washer
0180	4	12 x 24 x 0,25	211281302	Paßscheibe	washer
0181	4	12 x 24 x 0,5	211281305	Paßscheibe	washer
0190	6	M 12	21036121	Sechskantmutter	hexagon nut
0210	6	12x21x2,5	211300121	Sicherungsscheibe	washer
0220	2	Ø 4 x 71	214040712	Splint	splint pin
0230	1		7342-0230	Klemmleiste kompl.	terminal strip compl.
0240	2	M 5 x 6	2002050061	Zylinderschraube	cylinder screw
0250	1	E96 x 40	0104853	Kernblechpaket	lamella pile
0270	1	Y50/M10	57011050	Sterngriff	star knob
0280		M 10 x 50	2045100501	Stiftschraube	stud bolt
0290	1	M 10	21034101	Sechskantmutter	hexagon nut
0300	1	R 10 - 2,5	502101025	O-Ring	O-ring
0310	1	8 x 14 x 0,5	211280805	Paßscheibe	washer
0320	1	8 x 14 x 1	211280810	Paßscheibe	washer

* Nur bei Ausführung mit Heizung /only when provided with heating

Stck. Qty.	Zeichnung Drawing	Benennung/techn.Daten Designation/techn.Data	Bestell-Nr. Order no.	Gewicht Weight
1		Schütz contactor LC1D25BD 24VDC	630672250	
1		Thyristor thyristor 600V/25A TO-220	644925400	
2		Sicherung fuse 16Amp ϕ 5x20 ohne Km	68318016	0.001
2		Schmelzeinsatz, mit Km fuse link 4A/450V AC ϕ 5x25	683708904	
1		Brückengleichrichter bridge rectifier 80V/25A GI-Spez4Pins	640005025	
1		Spannungsregler voltage control LM340T-15x7815 TO-220	643010341	0.006
1		Timer IC timer IC NE 555 DIL8 TTL-kompatibel	641110555	0.005
1		Digital-Baustein digital-component 4040 C-MOS DIL16	645524040	0.007
1		Transistor transistor 2N1711 äquivalent 2N3019 TO-39	640521711	0.005
1		Diode diode 1N4004 D015	640414004	0.001
1		Klebeschild für Ersatzteile label for spare parts -4 52x74 PVC	249104185	
1		Ersatzteilkasten box for spare parts 170x260x80 ABS, grau	887002000	0.300
1		Folienkondensator foil capacitor 10 μ F ±10% / 100V RM27,5 DIN44122	661410001	

ZETFON 400/310 DC

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Essentials

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- application:
 - vessels of 20 m but less than 75 m in length
 - land alarm, i.e. bunker stations, oil refineries, airports, powerplants, factories
- system voltage: 24V DC
- entirely made of best non-corrosion, seawater-resistant materials (no plastic!)

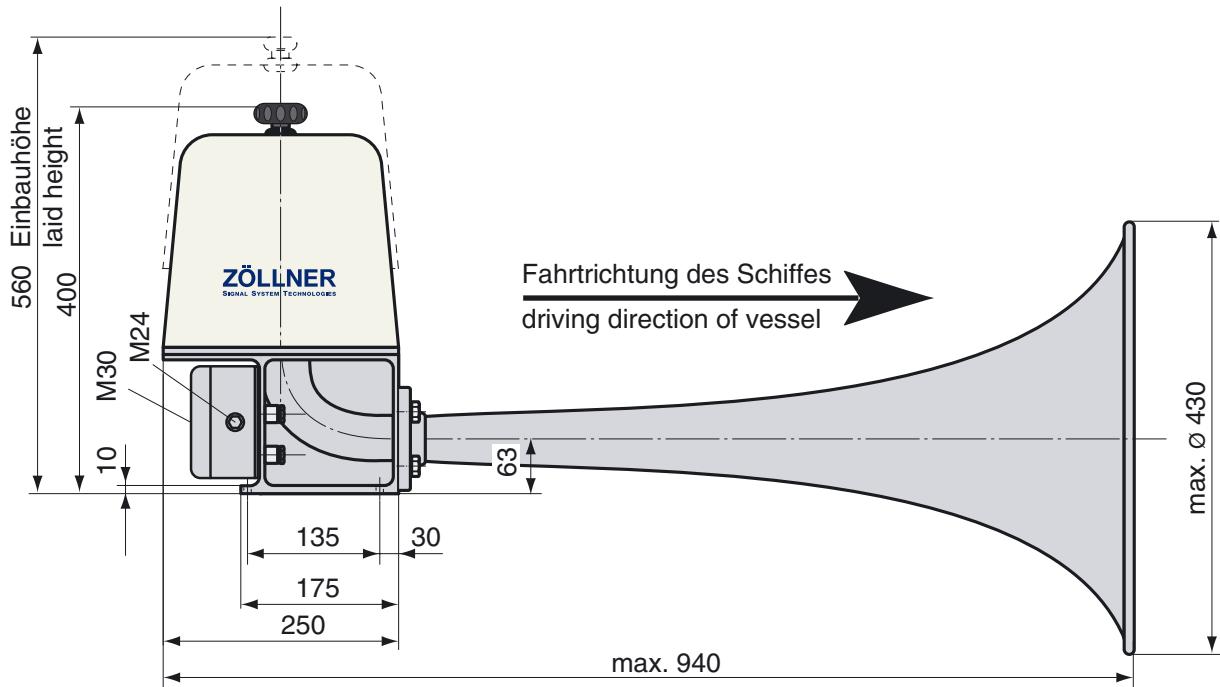


Sound Characteristics

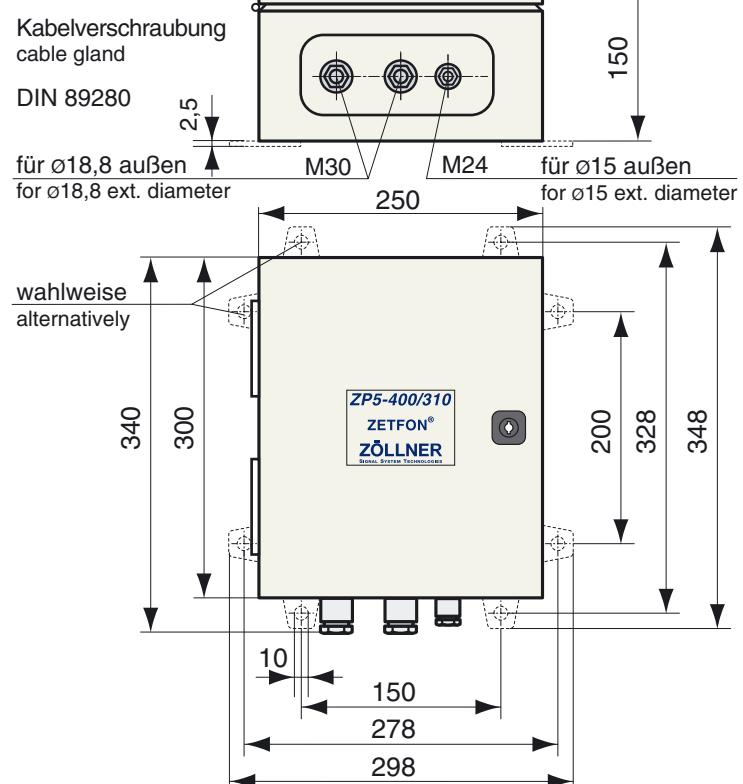
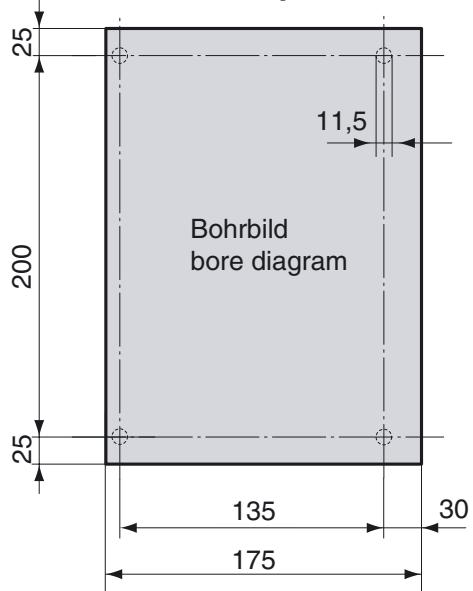
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Advantages

- decades of experience
- best material and workmanship - made in Germany
- 90 degrees bent aluminum sound horn allows optimum discharge of spray, flood, condensation water or melted snow
- body heating for cold areas available on request
- control and amplifier unit provided with protection against cross-connection of terminals
- low power consumption of 500 W
- easy installation
 - only one 2-core cable required for standard design
 - relatively low weight
- simple but matured design
 - easy exchange of all parts with onboard tools



Schalt- und Verstärkereinheit ZP5 control and amplifier unit ZP5



Frequenz/frequency : ~310 Hz

Schalldruckpegel:
sound pressure level:
131dB/t 1m

Gewicht/weight: 18kg

type	ship length [m]	voltage	fundamental frequency [Hz]	sound intensity in 1/3rd-octave band level at 1 m distance		max input sounding [W]	body heating [W]	type approval BSH (DHI) no.	protection type	weight [kg]
				dB(A)	mind. IMO 1/3rd oct					
400/ 310DC	20-75	24V DC	310	131	130	500	30	49/26P/83	IP 56	19,7+6,4

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According to Rule 33(a) of IMO 1972, a vessel of 12 m or more in length shall be equipped with a whistle and a bell. The signal intensity is 130 to 132 dB in 1/3rd-octave band at 1 metre in front of the ZETFON. This signal unit has an optimum allround characteristic and also an especially wide frequency spectrum so that existing background noise levels can be penetrated.

The electronic signal set comprises:

- a.) 1 ZETFON 400/310
aluminium diaphragm casing with electro-mechanic moving system and stainless steel diaphragm Ø 200, robust cast aluminium console with terminal box and cable glands, cover and aluminium horn
fundamental frequency: 305 Hz
intensity in 1/3rd octave band at 1 metre: 130-132 dB
- b.) 1 Control and Amplifier Unit ZP 5-400/310
electronic sound generator and amplifier with protection against cross-connection of terminals and special transformer, installed in a weather-proof, vibration-resistant sheet-steel casing, with 3 cable glands
input: 24 V DC
maximum input: 60 Watt

Installation and Connection

- 1.) The sound transmitter shall be positioned as high as practicable to insure a good sound projection. At listening posts the sound pressure level shall not exceeded 110 dB (A). The console should thus be designed in a size that a safe inspection is possible.
- 2.) The ZETFONS are fastened with 4 well secured stainless screws M10.
- 3.) The electric connection shall be carried out according to enclosed diagram. Only flexible cable shall be used.
- 4.) The fuses for the electric supply line leading to the control and amplifier unit must have the designation 16 Ampere feeble current.

Maintenance

The ZETFON operates almost maintenance-free. Only during periods of shipyard refit, but every 24 months at the latest, the diaphragm and pressure springs should be controlled and exchanged, if necessary. A new diaphragm should be adjusted in a way that a pure, full sound is released.

Dismounting

Dismounting and mounting can be carried out with on-board tools without difficulty. After removal from the mast, dismounting shall be made in the following succession:

1. Unscrew fastening screws of protective cover and remove cover
2. Exchange of diaphragm
 - 2.1 Free the 8 nuts M8 for fastening the magnetic head to the arched piece of horn
and disconnect the supply cables from the terminal strip. Then take off magnetic head from arched piece of horn.
 - 2.2 Free nut M8 from pestle (diaphragm centre), remove safety disk and diaphragm Ø 200.
 - 2.3 Make sure that the fitting disks required for correct adjustment of the diaphragm do not get lost.
3. Replacement of upper spring
 - 3.1 Proceed as described under 2.1
 - 3.2 Free the 4 hexagon nuts M12 for fastening the upper half of the magnetic head and remove upper half of magnetic head.
 - 3.3 Make sure that the fitting disks for adjusting the correct distance between swinging lever and magnetic core do not get lost.
 - 3.4 Replace springs.
4. Replacement of lower springs
 - 4.1 Proceed as described under 2. and 3.
 - 4.2 Free hexagon nut from pestle and extract swinging lever out of the lower half of magnetic head.
 - 4.3 Replace springs.
5. Replacement of tie rod of the swinging lever
- as described above -

Subject to alteration!

Mounting

Naturally, mounting should be carried out in reverse succession. The distance between magnetic cores and swinging lever shall be approx. 0,8 mm. This distance is obtained by placing fitting disks on the stay bolts. When inserting the diaphragm make sure that the diaphragm is slightly bend inside (approx. 0,5 mm).

Heating

The ZETFON can also be supplied with a thermostatic regulated body heating 24 V 30 Watt. This is especially advisable for use in areas with temperatures below 0°C. For this heating device an additional 2-core cable is necessary.

Adjustment of Frequency

The ZETFON operates with a fundamental frequency of 305 Hz +/- 3%. To adjust the electronics a digital frequency meter is connected to the test point P1 and test point P2. By turning the potentiometer R12 a frequency of 4880 Hz +/- 1% has to be adjusted.

At temperatures below 0°C a ZETFON 400/310 without heating may produce rattling noises. By regulating the frequency below 4880 Hz the sound can be adjusted. A heating has to be installed additionally.

Subject to alteration!

Touble-Shooting

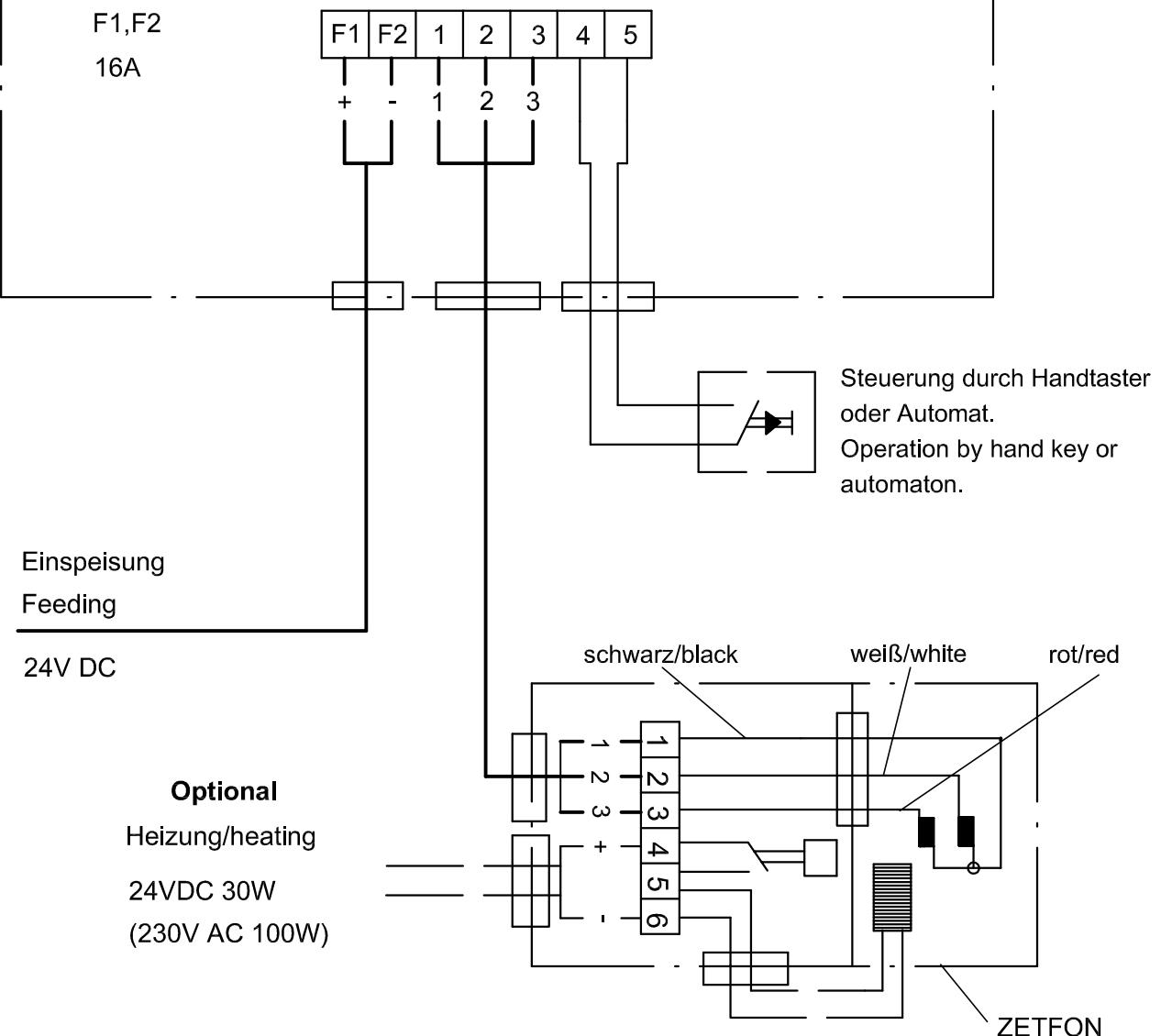
Failure	Checking	Proceeding
1.1 no pure sound (rattling sound)	no mechanical faults can be found	regulate potentiometer R12 on the upper half of electric PC-board of control and amplifier unit by turning it with a screw driver to a pure sound at maximum sound level; then examine sound pressure level with an approved measuring unit, minimum 130 dB in 1/3 rd octave band at 1m
1.2 no pure sound (rattling sound)	check fit of diaphragm, diaphragm is broken	tighten diaphragm, exchange diaphragm
1.3 no pure sound	sound horn damaged or loose	new sound horn or fasten horn
2.1 sound too low	check springs in magnet head, springs are broken	exchange springs
3.1 no sound	take measurement if voltage at terminals R+Mp in control and amplifier unit is the same as stated on name plate and connecting diagram	eliminate fault in power supply
3.2 no sound	take measurement if there is voltage behind securing terminals R+Mp	use new fuses
3.3 no sound	check if relay contacts close when signal is released (by automaton or key)	check supply lines of keys
3.4 no sound or short circuit	check connecting cable from control and amplifier unit to horn; disconnect cable in control and amplifier unit (terminal 1,2 + 3); take measurement of core of terminal 1 with an ohmmeter against core 2 and 3; resistance must be < 10 Ω.	check cable connections on the ZETFON

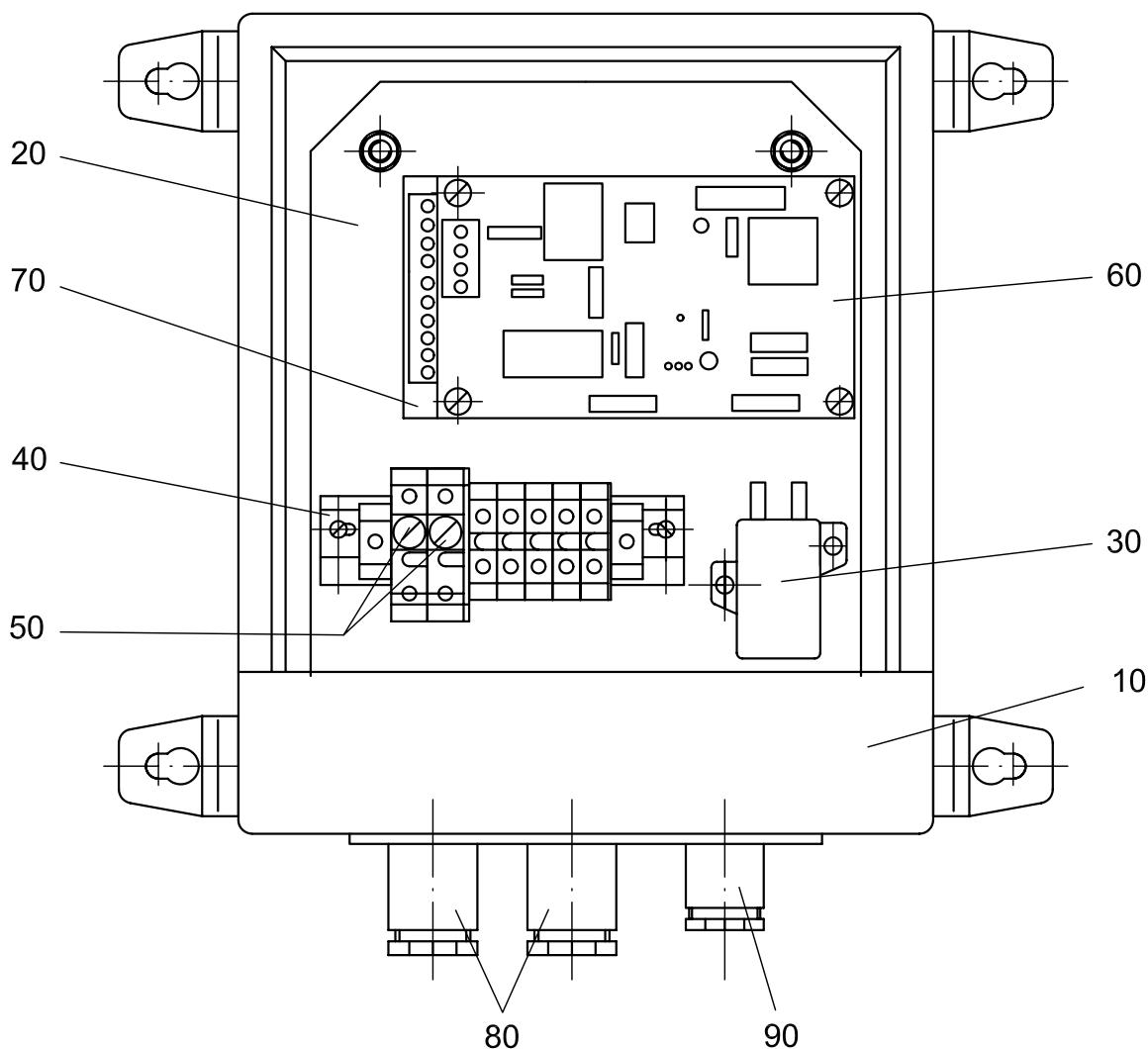
Subject to alteration!

Das Kabel zwischen Steuerkasten und Horn sollte bei Längen bis 10m einen Querschnitt von 4mm², über 10 m einen Querschnitt von 6mm² haben.

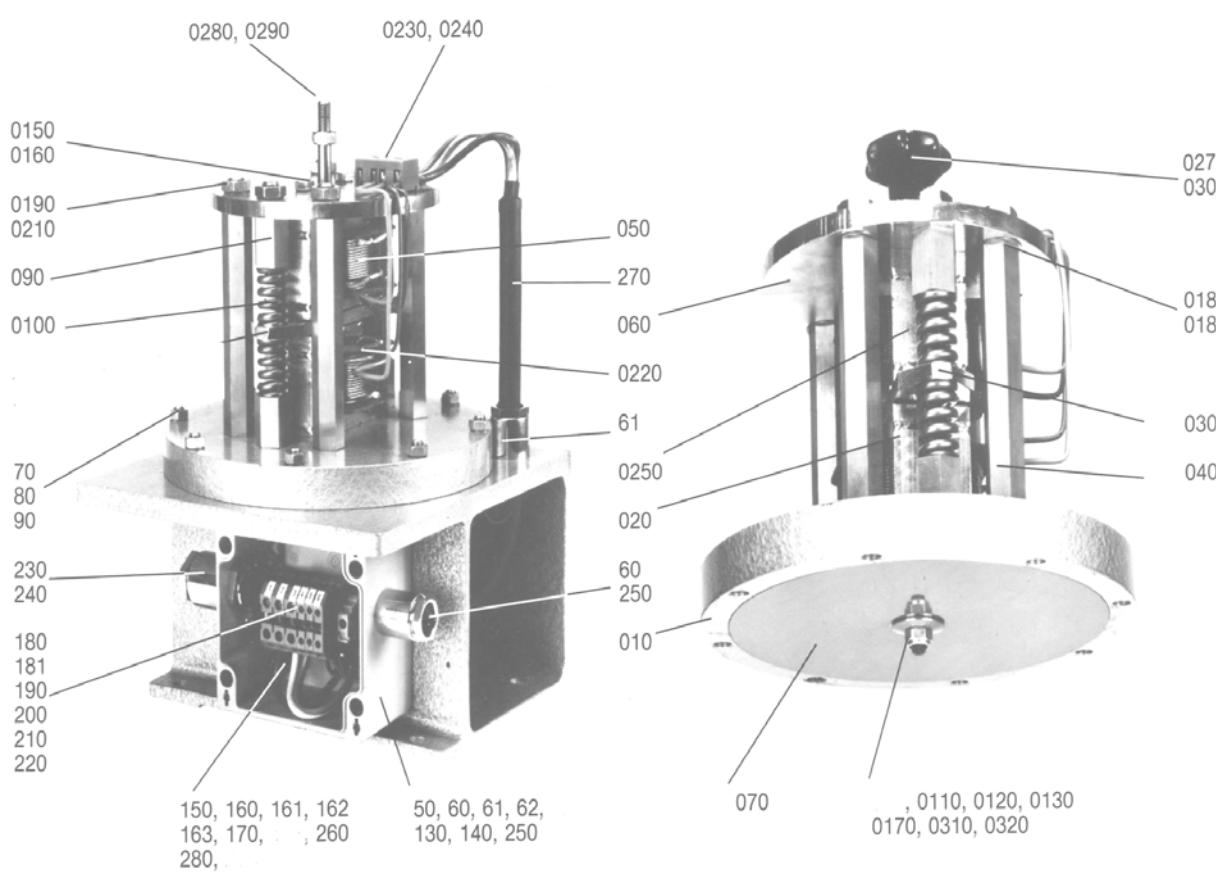
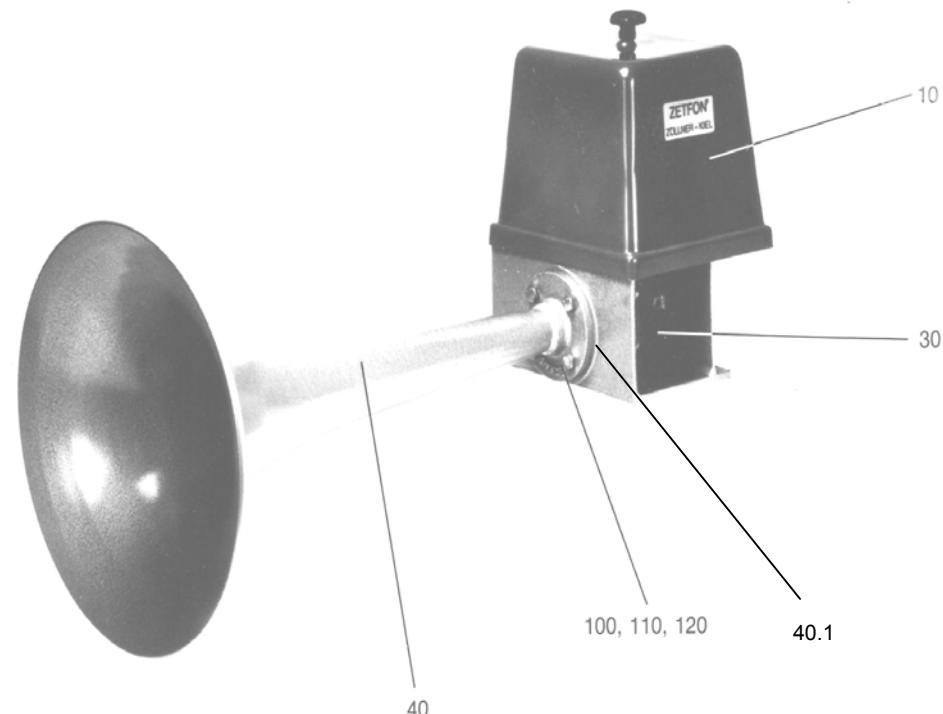
Cables according to the rules of the corresponding classification societies. Up to a length of 10 m the cable between control box and horn should have a diameter of 4mm², longer than 10m the diameter should be 6mm².

Schalt und Verstärkereinheit / Control and amplifier unit ZP-5





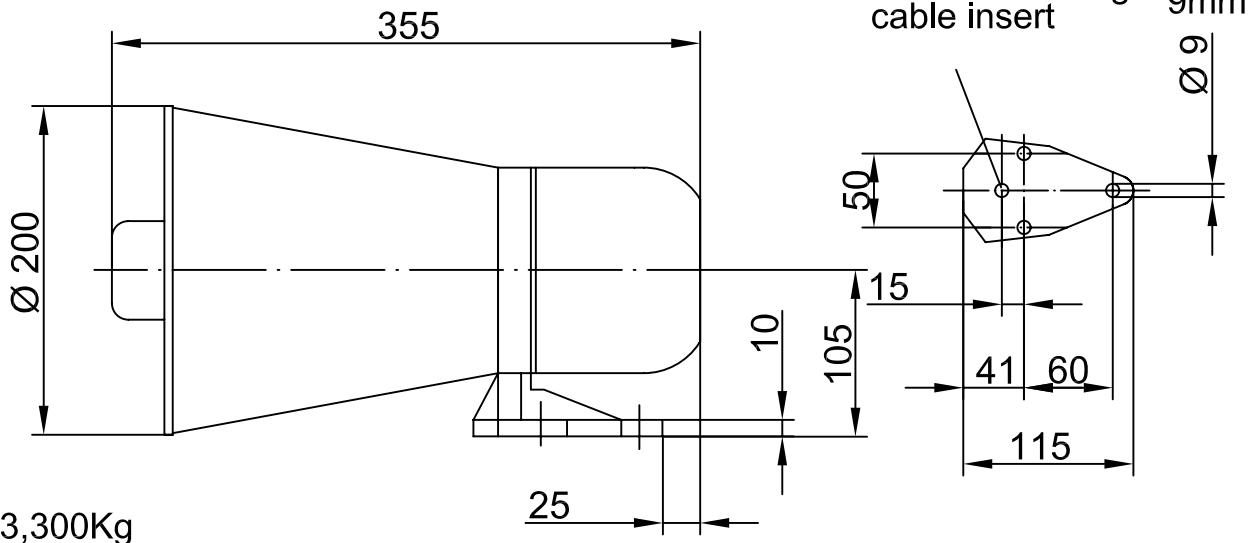
Pos. Item	Stck. Qty	Bestell-Nr. Order-No.	Techn. Daten Techn. Data	Bezeichnung Designation
10	1	8870029902		Gehäuse casing
20	1	01905994	250x300x150 200x265x2	Montageplatte mountingplate
30	1	63252300907	V23009 24VDC	Relay relais
40	1	01707476-40		Klemmleiste,kompl. terminal,compl.
50	2	683318016	16A Ø 5x20	Sicherung fuse
60	1	0106830		Steuerplatine control pc-board
70	1	0106831		Kondensatorplatine condenser-pc.b
80	2	677073002	M30x2	Verschraubung cable gland
80	2	677023020	M30x2	Gegenmutter counter nut
90	1	677072415	M24x1,5	Verschraubung cable gland
90	1	677022415	M24x1,5	Gegenmutter counter nut



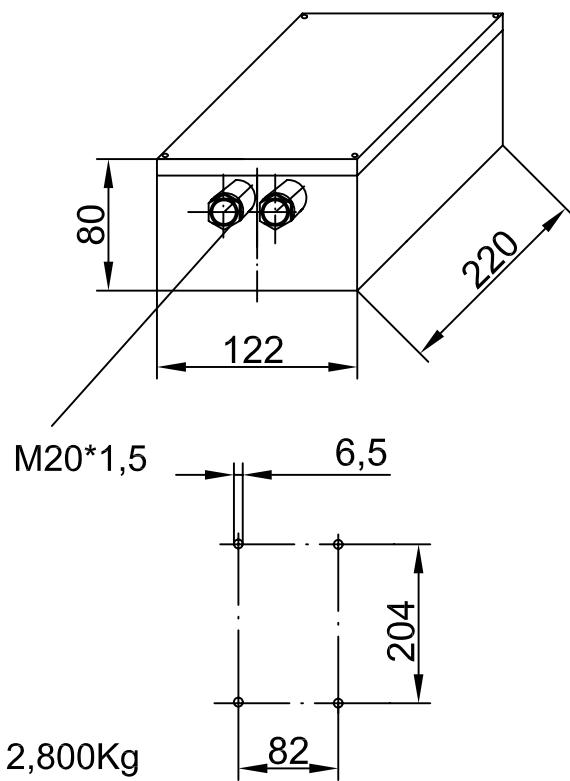
Teil Part	Stück qty.	Abmessung dimensions	Ident-Nr.	Bennennung	designation
10	1	250 x 250 x 230	0104842	Haube	cover
30	1	250 x 250 x 155	0104815	Trichterbogen	arched piece of horn
40	1	Ø 430 x 670	01040884	Trichter	sound horn
40.1	1	Ø 117/45x1,5	0104934	Dichtung	gasket
50*	1	122 x 122 x 80	0104856	Gehäuse	casing
60*	1	M 24 x 1,5	677072417	Kabelverschraubung	cable gland
61*	2	Pg 13,5	6770601311	Kabelverschraubung	cable gland
70	8	M 8 x 35	2046080351	Stiftschraube	stud bolt
80	8	M 8	21034081	Sechskantmutter	hexagon nut
90	8	8x14,8x2	211300081	Sicherungsscheibe	washer
100	4	M 10 x 35	2044100351	Sechskantschraube	hexagon screw
110	4	M 10	21034101	Sechskantmutter	hexagon nut
120	4	10x18x2,2	211300101	Sicherungsscheibe	washer
130*	4	M 6 x 16	2002060161	Zylinderkopfschraube	cylinder head screw
140*	4	6x11,8x1,6	211300061	Sicherungsscheibe	washer
160*	1	24 V 30 W	884410401	Heizpatrone	heating element
161*	1	230 V 100 W	884410400	Heizpatrone	heating element
163*	1	Pg 9	6770600901	Kabelverschraubung	cable gland
170*	1	35/10°	884602708	Thermostat	thermostat
180*	3	SAK 10 KrG	621111002	Anreih-Klemme	terminal
181*	3	SAK 4 KrG	621112832	Anreih-Klemme	terminal
190*	2	EWK1	621920616	Endwinkel	limiting angle
200*	1	AP 4 KrG	621911792	Abschlußplatte	stop plate
210*	1	TS 32	677503212	Tragschiene	bearing rail
220*	6		677852266	Bezeichnungsschild	name plate
230*	1	M 30 x 2	677073027	Kabelverschraubung	cable gland
240*	1	M 30 x 2	677023027	Gegenmutter	counter nut
250*	1	M 24 x 1,5	677022417	Gegenmutter	counter nut
270*	1		670380302	Kabel	cabel
280*	1	Ø 8x1	27030081	PVC-Schlauch	PVC-hose
010	1	Ø 230 x 25	0104837	Grundplatte	base plate
020	1	E96 x 40	0104851	Kernblechpaket	lamella pile
030	1	160 Lg	01049113	Schwinganker kompl.	moving coil compl.
040	4	SW19 x 176	0104840	Bolzen	bolt
050	2	EI96x40	0104845	Spule	coil
060	1	Ø 160 x 10	0104838	Befestigungsplatte	fastening plate
070	1	Ø 200 x 0,8	0104843	Membrane	diaphragm
090	4	Skt 22x58	0104848	Federbolzen	spring bolt
0100	4	Ø 16/5 x 38	0104988	Druckfeder	pressure spring
0110	1	Ø 36/8,4x3	0104846	Scheibe	washer
0120	1	Ø 28/8,4x3,7	0104867	Scheibe	washer
0130	1	VM 8	21037081	Sicherungsmutter	safety nut
0140	2	M 8 x 25	2035080251	Zylinderkopfschraube	cylinder head screw
0150	2	M 8 x 25	2044080251	Sechskantschraube	hexagon screw
0160	4	8x14,8x2	211300081	Sicherungsscheibe	washer
0170	1	8 x 14 x 0,25	2112808025	Paßscheibe	washer
0180	4	12 x 24 x 0,25	211281302	Paßscheibe	washer
0181	4	12 x 24 x 0,5	211281305	Paßscheibe	washer
0190	6	M 12	21036121	Sechskantmutter	hexagon nut
0210	6	12x21x2,5	211300121	Sicherungsscheibe	washer
0220	2	Ø 4 x 71	214040712	Splint	splint pin
0230	1		7342-0230	Klemmleiste kompl.	terminal strip compl.
0240	2	M 5 x 6	2002050061	Zylinderschraube	cylinder screw
0250	1	E96 x 40	0104853	Kernblechpaket	lamella pile
0270	1	Y50/M10	57011050	Sterngriff	star knob
0280		M 10 x 50	2045100501	Stiftschraube	stud bolt
0290	1	M 10	21034101	Sechskantmutter	hexagon nut
0300	1	R 10 - 2,5	502101025	O-Ring	O-ring
0310	1	8 x 14 x 0,5	211280805	Paßscheibe	washer
0320	1	8 x 14 x 1	211280810	Paßscheibe	washer

* Nur bei Ausführung mit Heizung /only when provided with heating

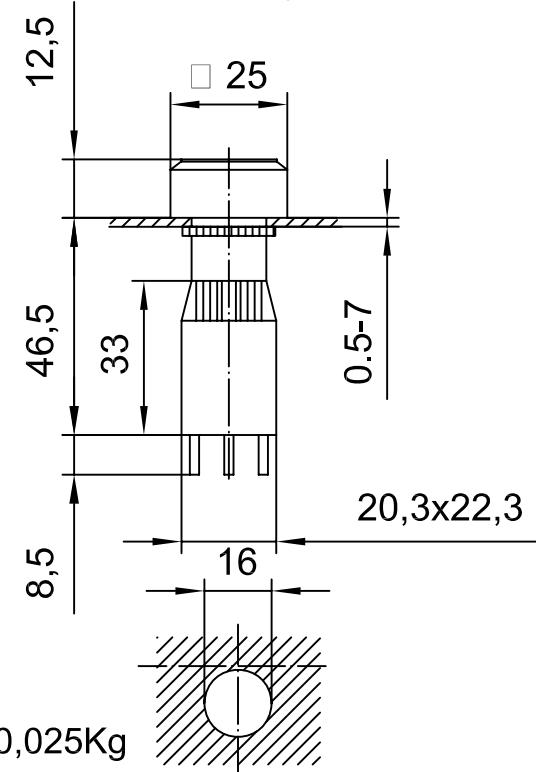
ZETFON 70s



Schalt-u.Verstärkereinheit ZP-8
Control-a.amplifier unit ZP-8



Einbau Leuchttaster 4676
Illuminated built-in key 4676



Einspeisung / feeding : 24V DC

Leistungsaufnahme /input for sounding : ca.100W

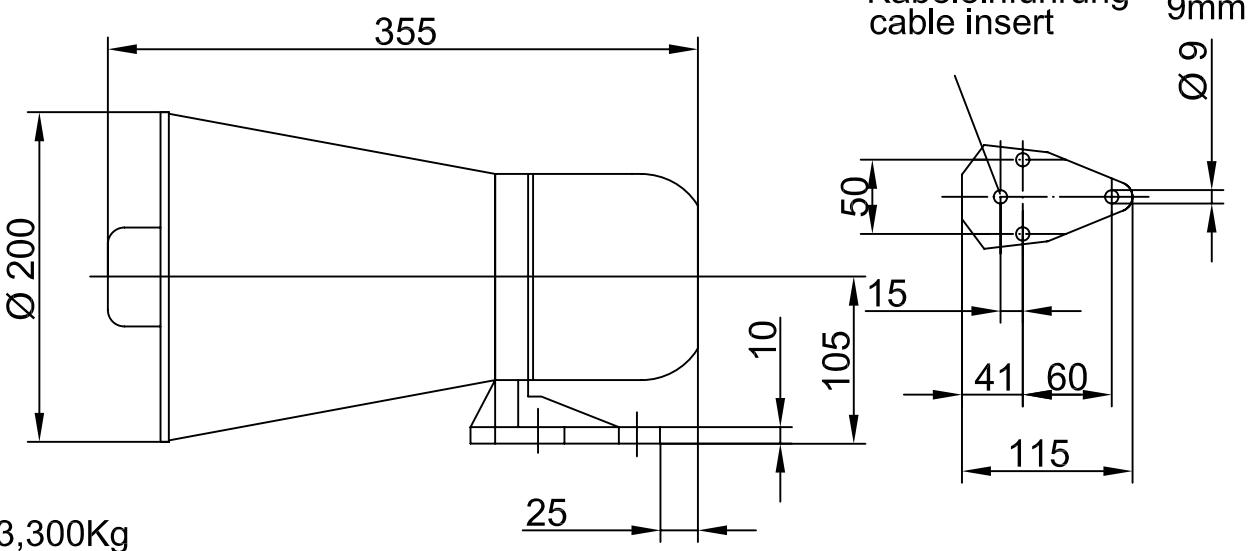
Schallpegel / sound level : >120dB(T) 1m

Grundfrequenz / sound frequency : 330Hz

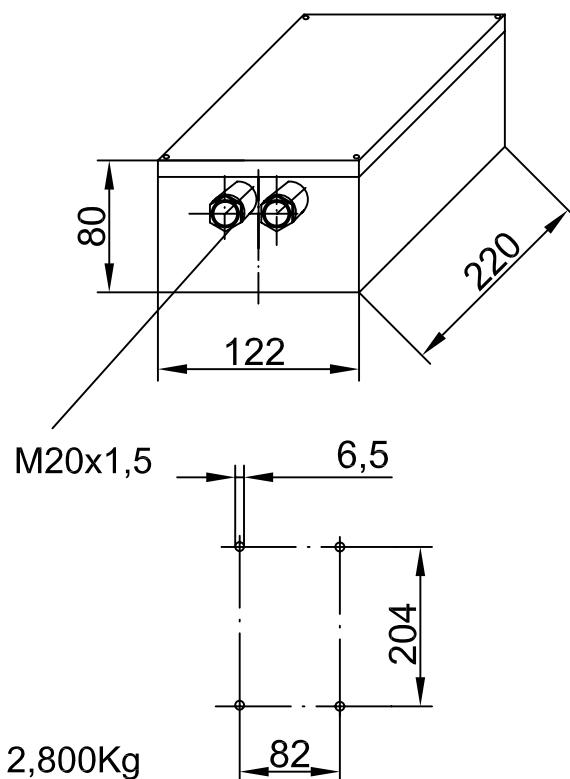
Anbauanweisung : Das ZETFON 70s ist ca.3° nach vorne geneigt anzubauen!

Direction for installation : The ZETFON 70s has to be installed bending
appr.3° to the front !

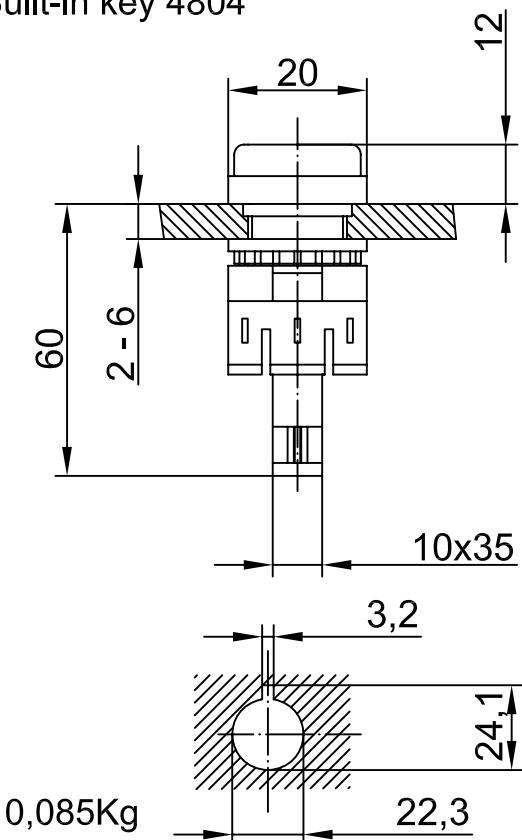
ZETFON 70s



Schalt-u.Verstärkereinheit ZP-7
Control-a.amplifier unit ZP-7



Einbautaster 4804
Built-in key 4804



Einspeisung / feeding : 12/24V DC

Leistungsaufnahme /input for sounding : ca.50W

Schallpegel / sound level : >120dB(T) 1m

Grundfrequenz / sound frequency : 660Hz

Anbauanweisung : Das ZETFON 70s ist ca.3° nach vorne geneigt anzubauen!

Direction for installation : The ZETFON 70s has to be installed bending

appr.3°to the front !